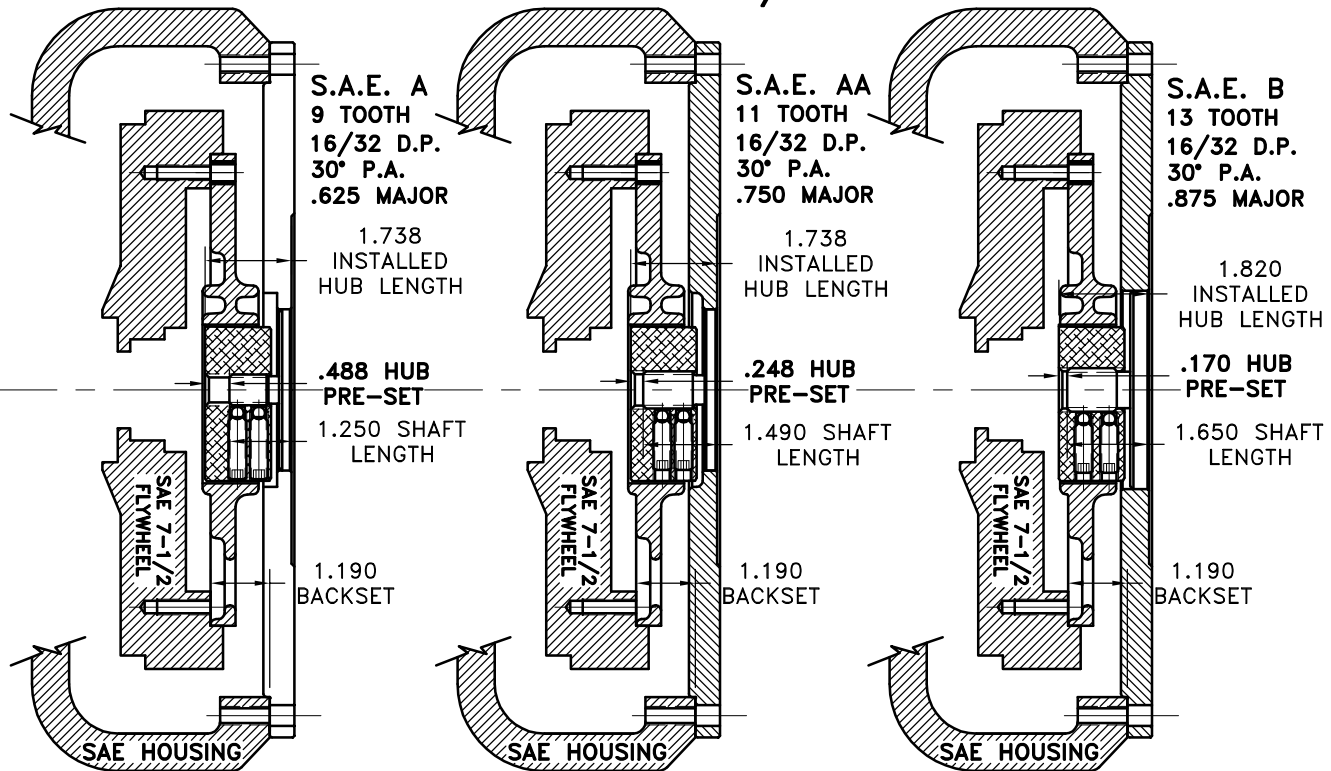
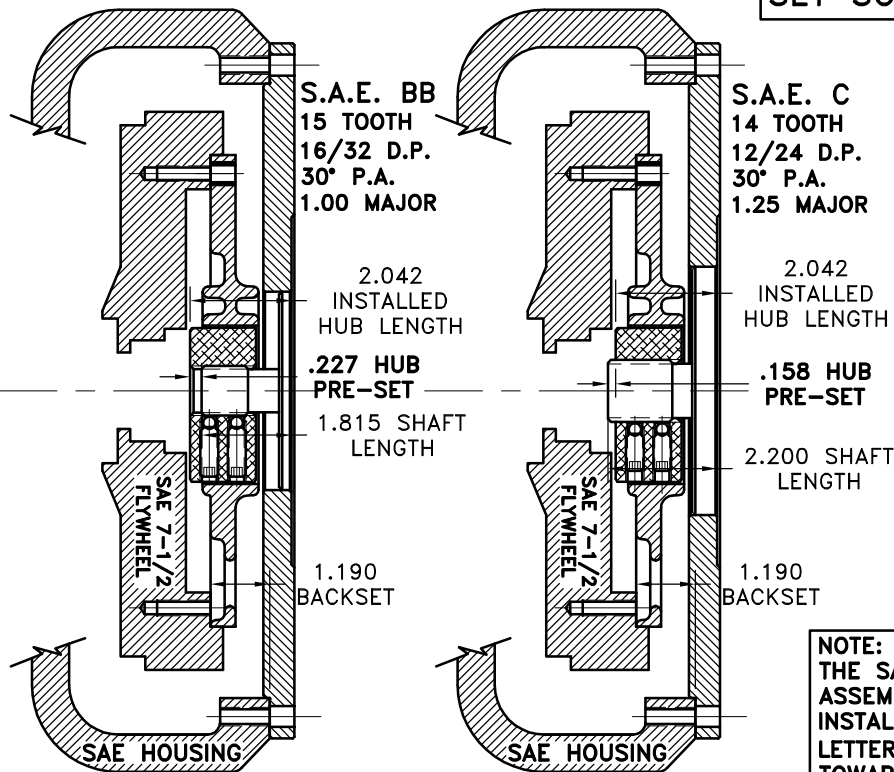


SAE 7 1/2



SET SCREW TORQUE: 20 FT.LBS.



NOTE:
THE SAE BB AND C
ASSEMBLIES THE HUB IS
INSTALLED REVERSED.
LETTERING (HC_) IS
TOWARD PUMP.

IMPORTANT INSTALLATION NOTE!!!!

THIS PRINT IS FOR LOCATION OF HUB ON SPLINED SHAFTS ONLY. IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE. IF YOU HAVE A SHAFT LENGTH OTHER THAN THOSE SHOWN HERE PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION. HUB SET SCREWS MUST BE PROPERLY TORQUED TO 20 FT.LBS. EACH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
— FLATNESS — STRAIGHTNESS — ANGULARITY — SQUARENESS — PARALLELISM — CONCENTRICITY — TRUE POSITION — ROUNDNESS — CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ®	
TITLE SAE 7 1/2 HUB PRE-SET PRINT				
MATERIAL				
— UNLESS OTHERWISE SPECIFIED — REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 11-14-05 SCALE	DRAWING NO. HPS-9 SHEET OF REV.